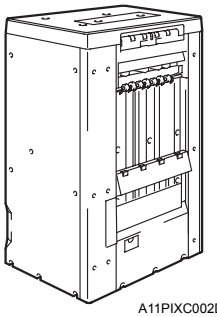
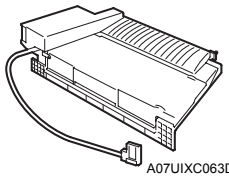
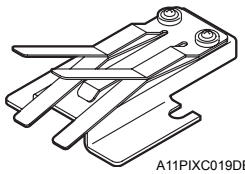
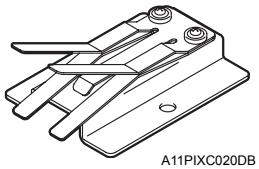
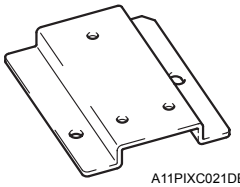
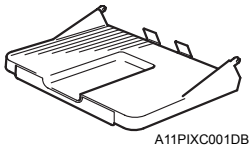
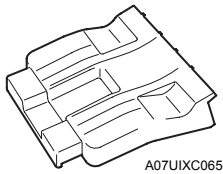
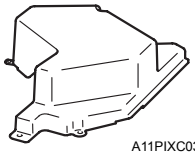
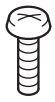
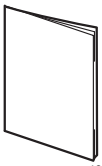
FS-526 Finisher
INSTALLATION MANUAL

Applied Machines: C652/C552
COLOR MFP: 65 ppm/55 ppm
Product Code: A0P0/A0P1

Note:
Lifting the machine in an awkward position or transporting it in a poorly balanced position could result in personal injury. When transporting the machine, assign an adequate number of persons to the job and ensure that each person can take a good position of not being excessively loaded. (mass: approx. 60 kg (132-1/4 lb))

I. Accessory parts

No.	Name	Shape	Q'ty
1.	Finisher	 A11PIXC002DB	1
2.	Horizontal transport unit	 A07UIXC063DA	1
3.	Mounting bracket A	 A11PIXC019DB	1
4.	Mounting bracket B	 A11PIXC020DB	1
5.	Mounting bracket C	 A11PIXC021DB	2
6.	Exit tray (upper)	 A11PIXC001DB	1
7.	Exit tray (lower)	 A07UIXC065DA	1
8.	Stapler cover	 A11PIXC035DA	1
9.	Mounting screw	A07UIXC066DA	2
10.	Screw A (4 × 8 mm)	4038IXC033DA	4
11.	Screw B (4 × 12 mm)	 A11PIXC037DA	6
12.	Screw C (3 × 6 mm)	9735	4
13.	Screw D (4 × 8 mm)	A092IXC012DA	2
14.	Installation manual	 4980IXC019DA	1 set

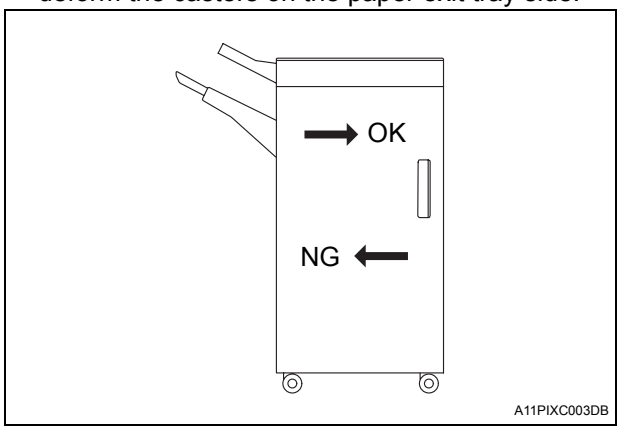
⚠WARNING

After unpacking, be sure to get rid of the packaging materials and keep them out of the reach of children.

Putting the head in the plastic bag involves danger of suffocation.

II. Confirmation before installation

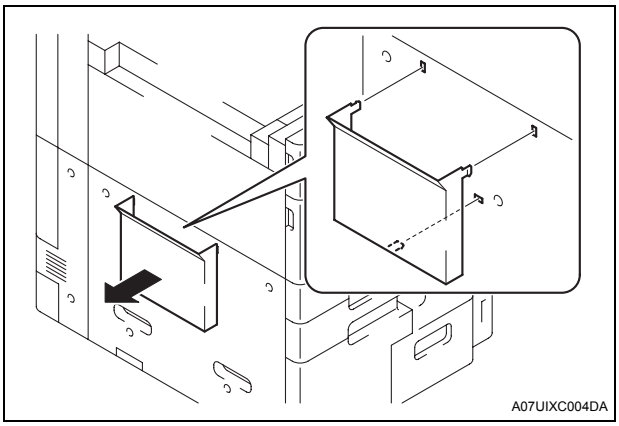
1. When transporting the finisher, be sure to move it in the direction illustrated below so as not to deform the casters on the paper exit tray side.



2. Choose a horizontal and stable floor for installing the machine.
3. The packaging material should not be reused for repacking.
4. When installing the optional punch kit and saddle stitcher, attach them to the machine first, and then attach the finisher to the machine.

III. Installation procedures

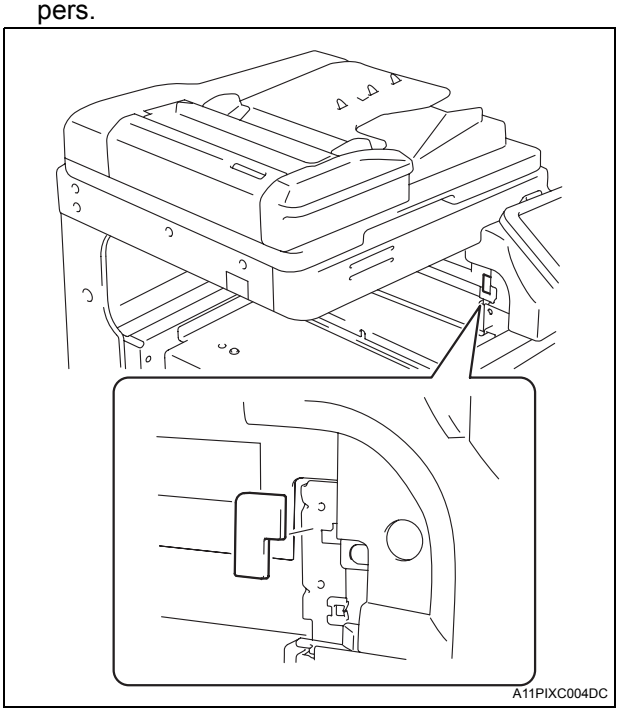
1. Turn off the machine and unplug the power cord from the power outlet.
2. Remove the user's guide holder from the machine.



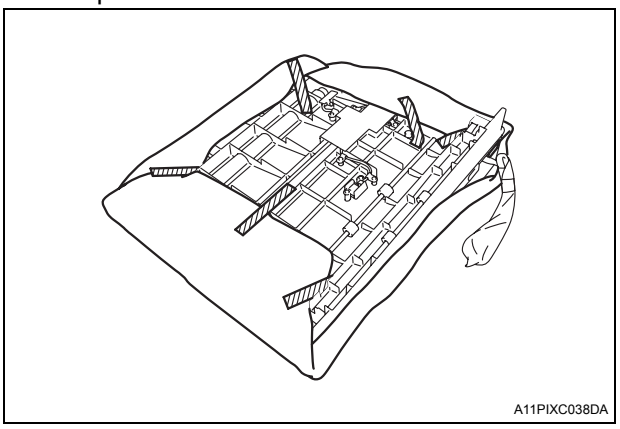
3. Remove the output tray (OT-503) if it is mounted on the machine.

Note:
For the removal procedure, see the installation manual for the output tray (OT-503).

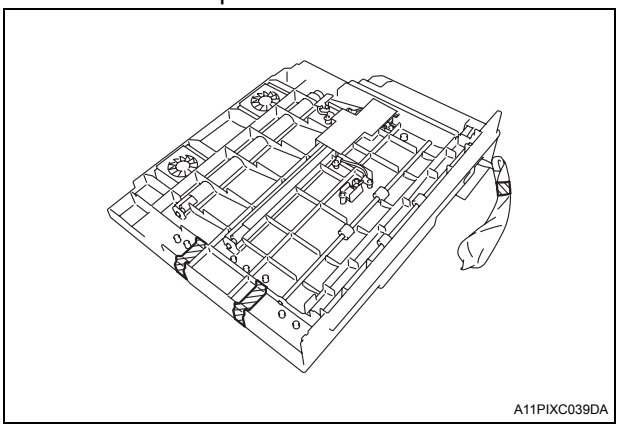
4. Cut out the separator (one place) by using nippers.



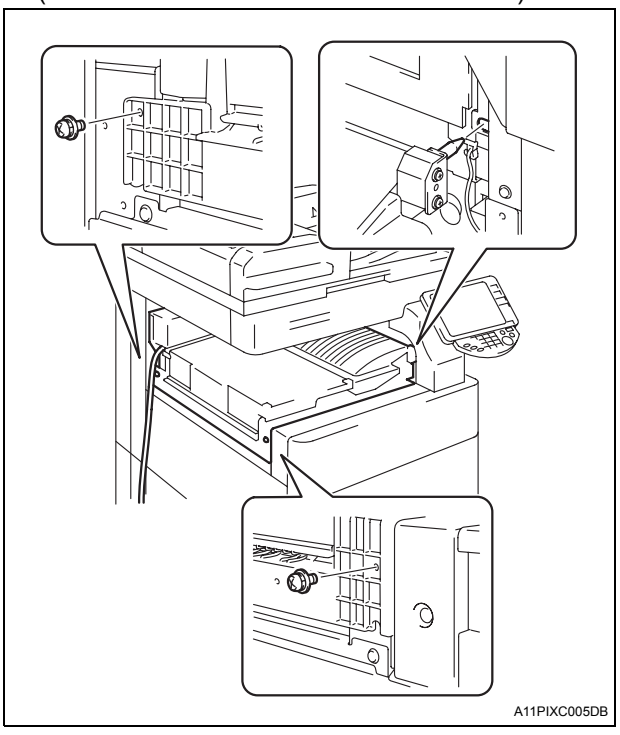
5. Remove the protective sheet of the horizontal transport unit.



6. Remove protective tape from different parts of the horizontal transport unit.

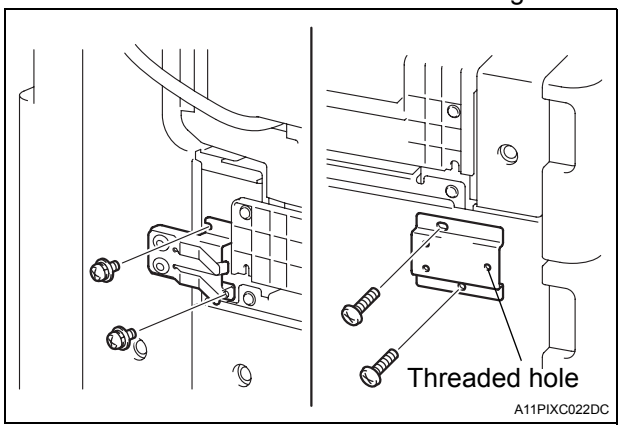


7. Mount the horizontal transport unit to the machine (two screw A's furnished with the finisher).

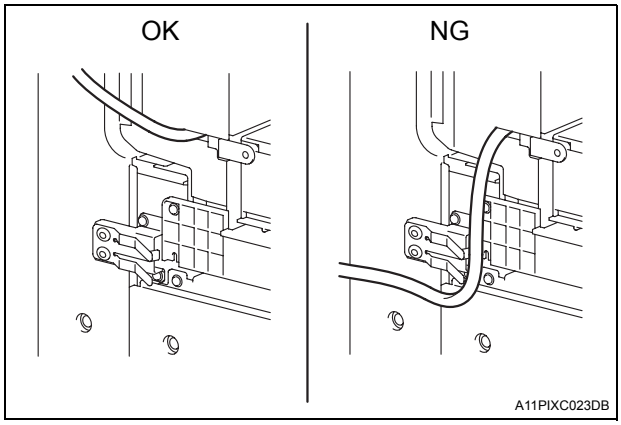


8. Install the mounting bracket A (left) and mounting bracket C (right), shipped with the finisher, to the upper portion on the left side surface of the machine.
- Mounting bracket A:
  two screw A's furnished with the finisher
- Mounting bracket C:
  two screw B's furnished with the finisher

Note:
- When installing the mounting bracket C, make sure that the threaded hole is on the right side.



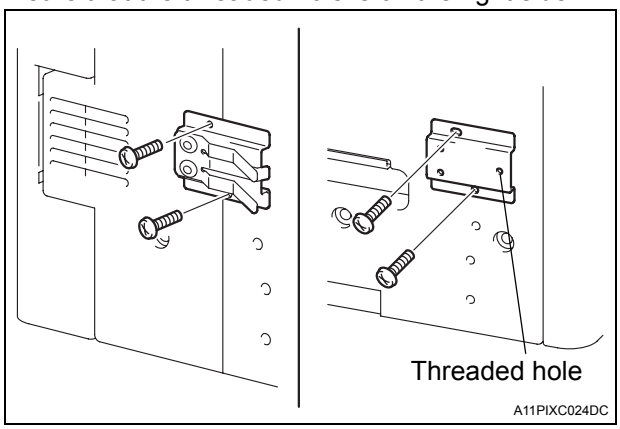
- Temporarily fix the cable of the horizontal transport unit onto the upper portion of the machine to prevent it from being caught by the mounting bracket A.



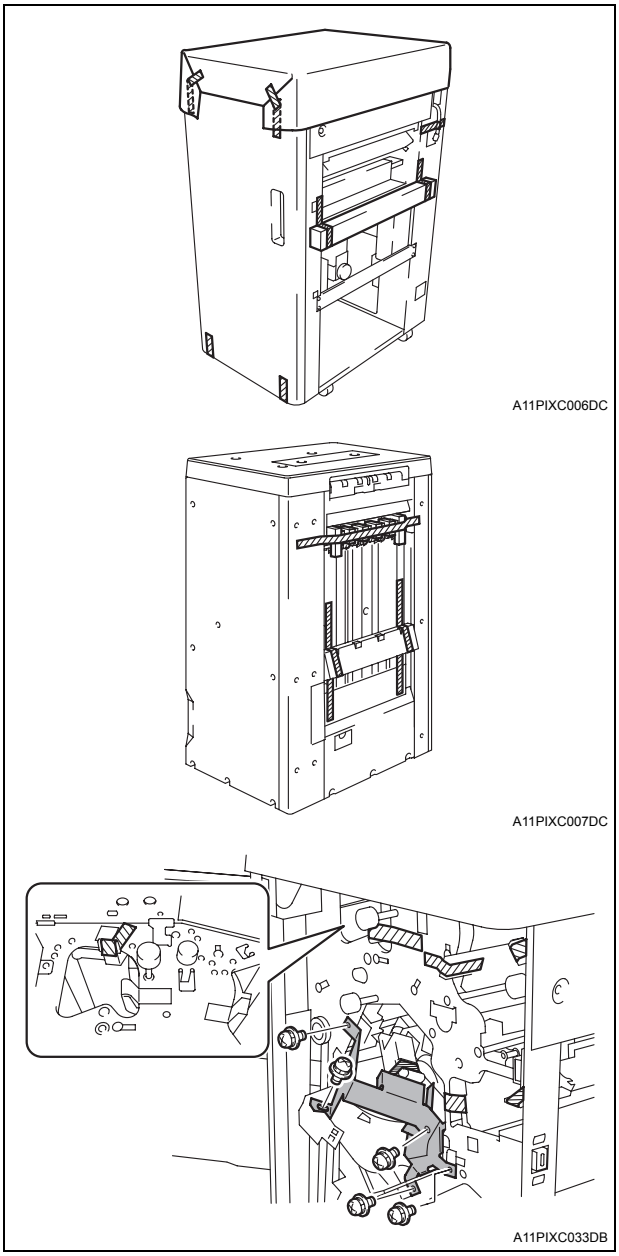
9. Install the mounting bracket B (left) and mounting bracket C (right) shipped with the finisher to the lower portion on the left side surface of the machine (four screw B's furnished with the finisher).

Note:

When installing the mounting bracket C, make sure that the threaded hole is on the right side.



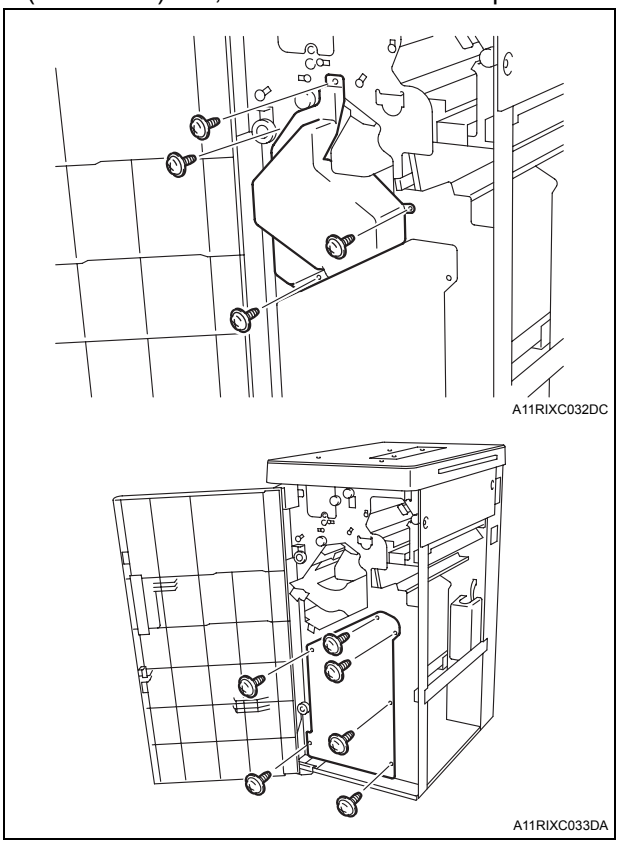
10. Remove the locking tapes and the locking protection materials from the finisher.



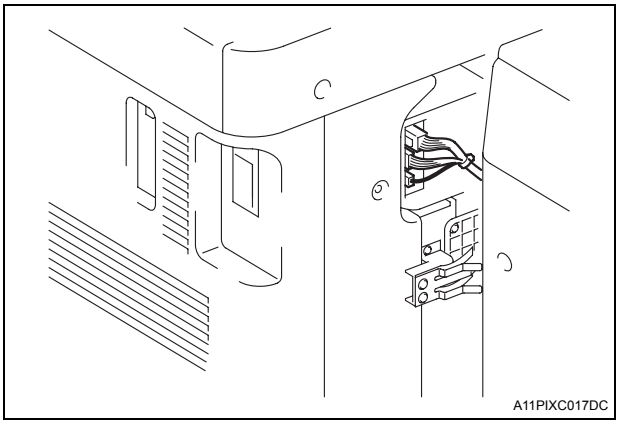
11. Attach the stapler cover furnished with the finisher (four screw C's furnished with the finisher).

Note:

When installing the saddle stitcher in the same installation work, remove the finisher's front cover (six screws) first, and then attach the stapler cover.



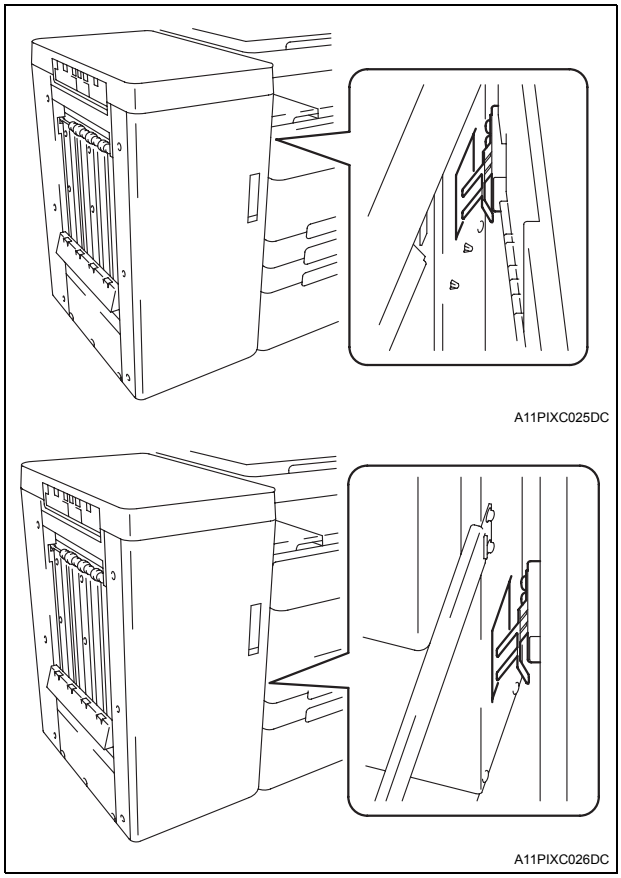
12. Connect the three finisher connectors to the connectors located on the rear left side of the machine.



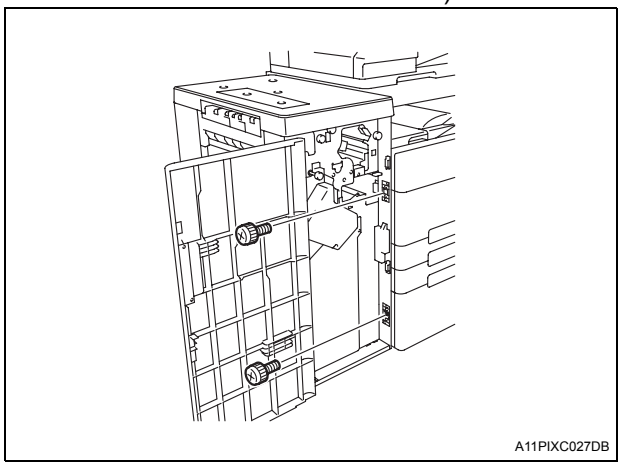
13. Install the finisher on the machine.

Note:

Align the hook portions of the mounting bracket A and the mounting bracket B with the upper and lower holes in the finisher. Then, push the finisher toward the rear.



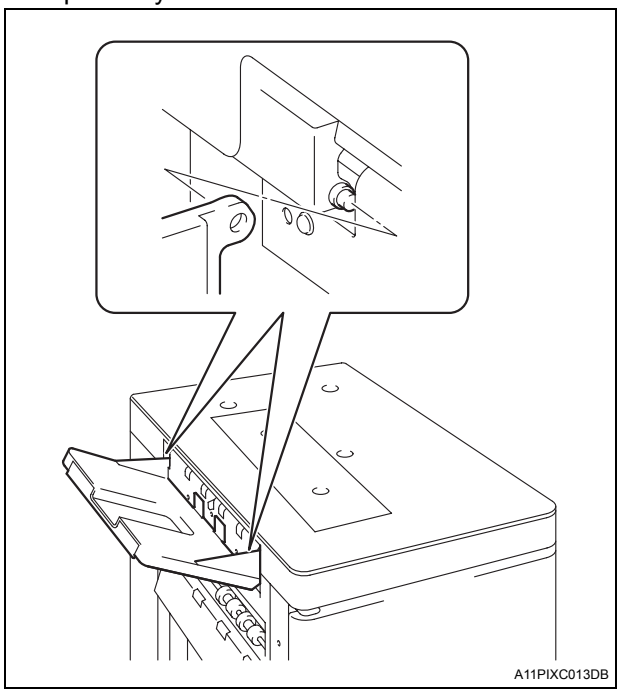
14. Open the front door of the finisher and secure the finisher to the machine (two mounting screws furnished with the finisher).



15. Insert upper exit tray into the sub tray paper exit slot on the finisher.

Note:

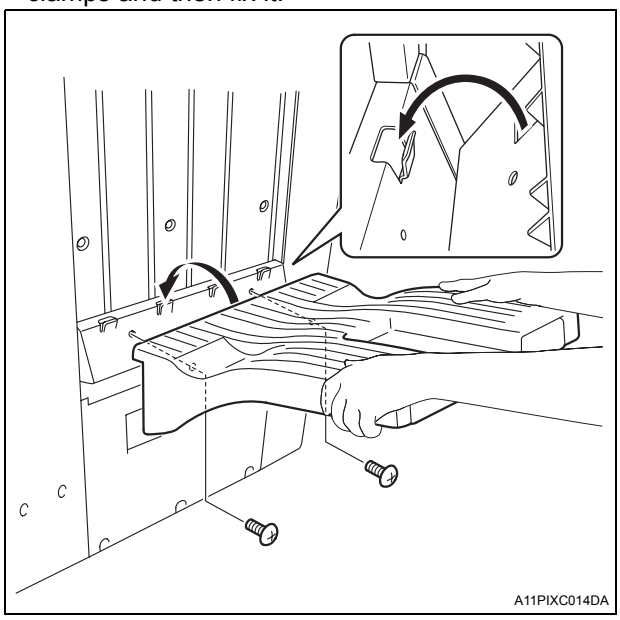
When installing the upper exit tray, insert the left and right side projections on the finisher into the holes located on both ends of the upper exit tray, respectively.



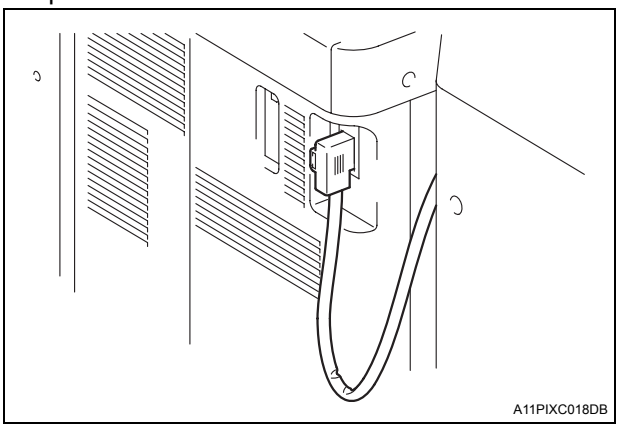
16. Install the lower exit try furnished with the finisher to the up/down section of the finisher (two screw D's furnished with the finisher).

Note:

When installing the lower exit tray, hook the guide holes of the lower exit tray over the four mounting clamps and then fix it.

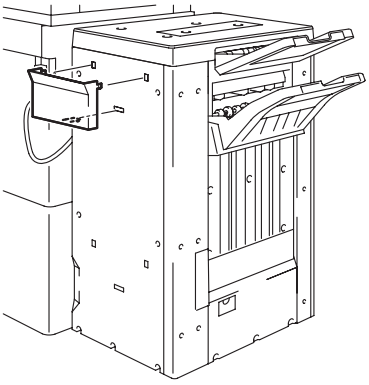


17. Connect the hookup cord of the horizontal transport unit to the machine.

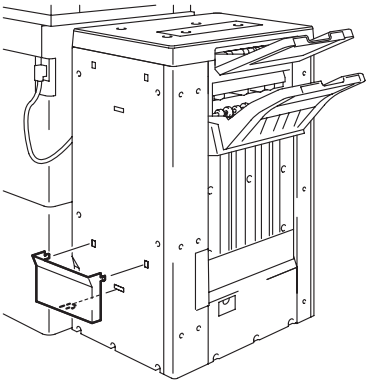


18. Reinstall the user's guide holder, which has been removed in step 2, to the upper or lower position shown.

Mounting the holder to the upper position

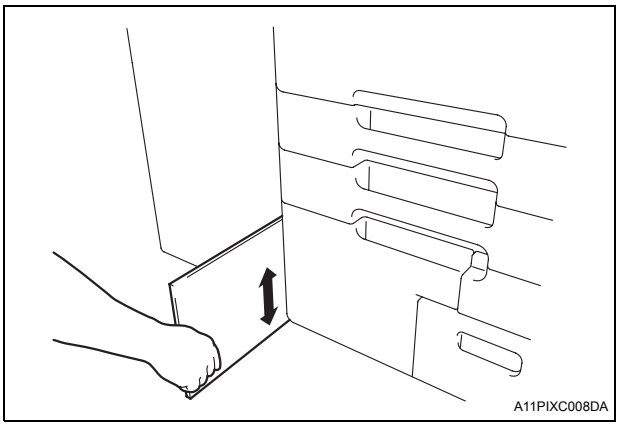


Mounting the holder to the lower position



IV. Installation check

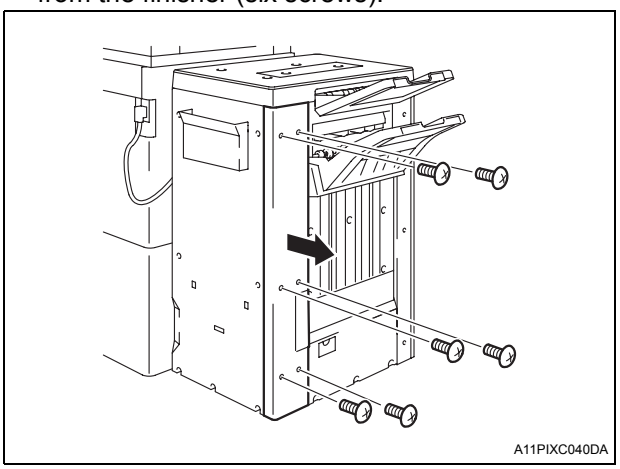
Insert five to six sheets of paper into the gap between the front door of the finisher and the machine and move the sheets up and down to check to see that they are not caught on either side of the devices.



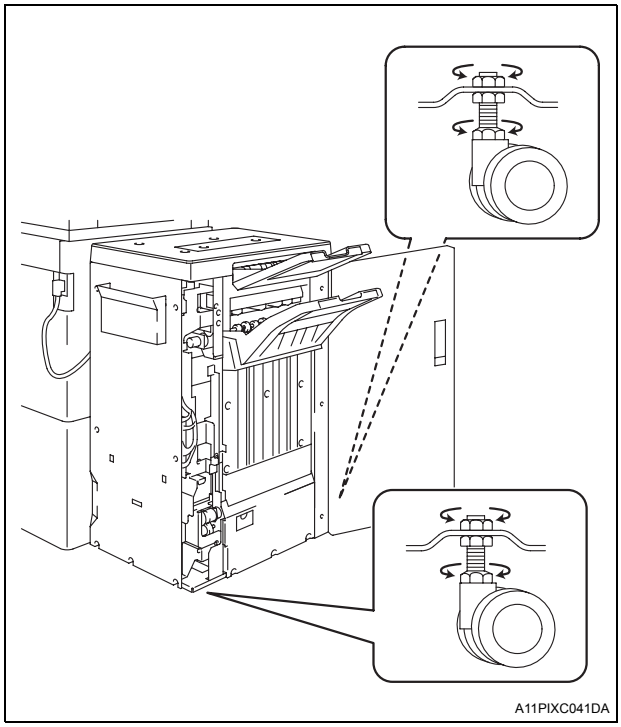
* If the movement of paper is blocked, carry out the following steps.

<When the saddle stitcher is not installed>

1. Remove the cover shown in the illustration below from the finisher (six screws).



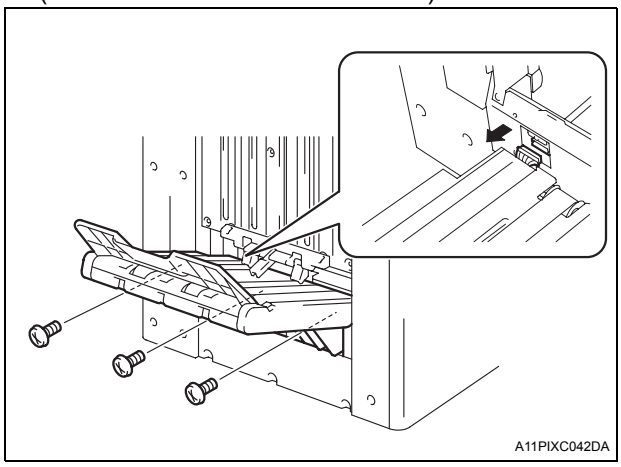
2. Open the finisher's front door.
3. Adjust the height of the front and rear casters located on the paper exit side of the finisher to ensure an appropriate gap between the front door of the finisher and the machine.



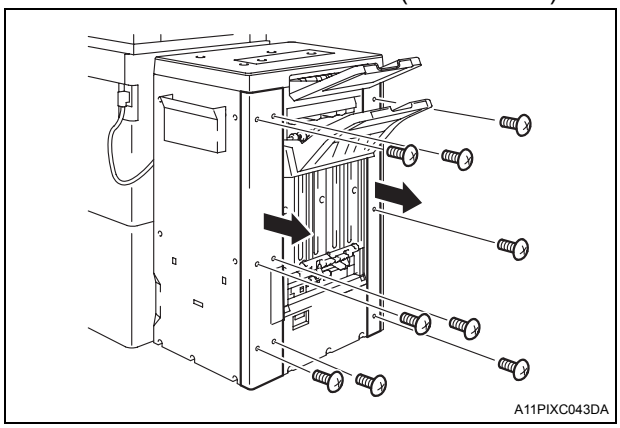
4. Attach the cover removed in step 1 and close the finisher's front door.

<When the saddle stitcher is installed>

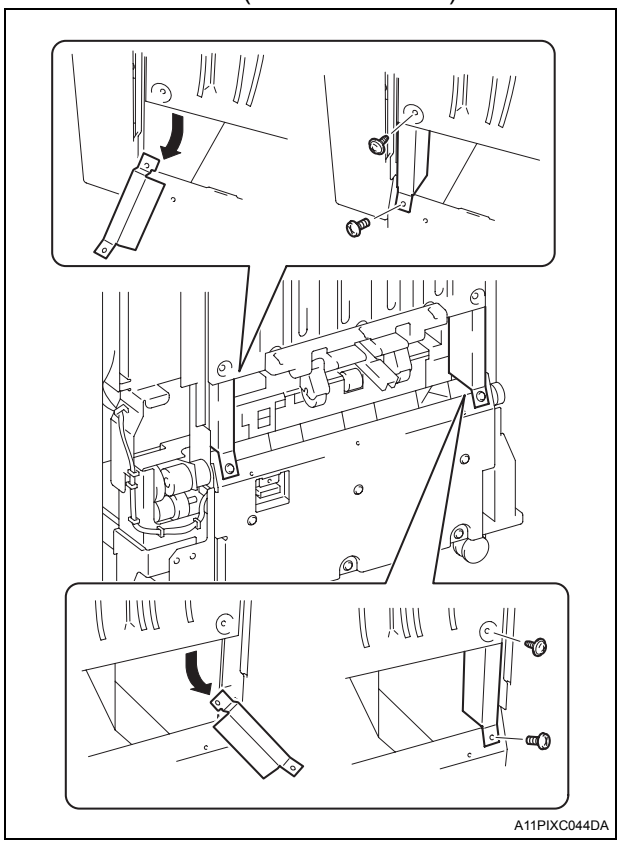
1. Remove the exit tray from the saddle stitcher (three screws and one connector).



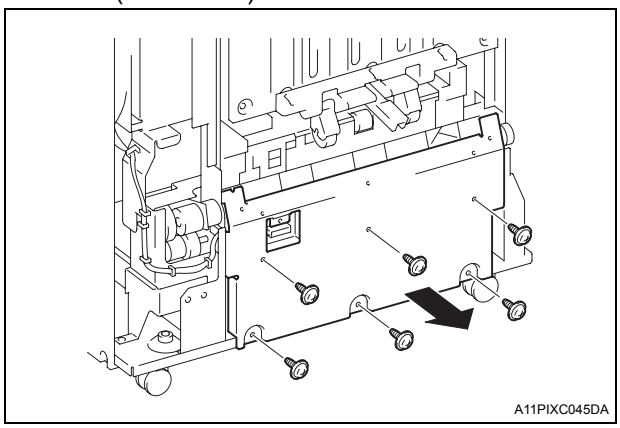
2. Remove the two covers from the finisher as shown in the illustration below (nine screws).



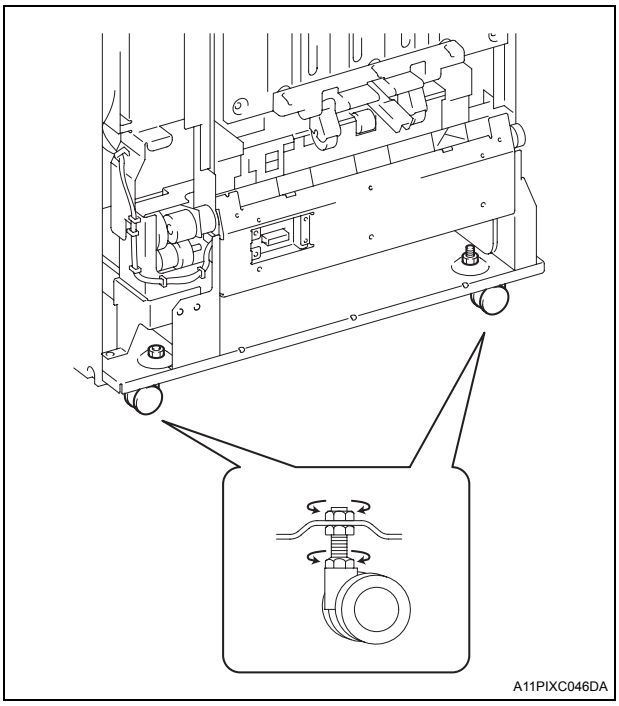
3. Remove the left and right plates as shown in the illustration below (two screws each).



4. Remove the plate as shown in the illustration below (six screws).



5. Adjust the height of the front and rear casters located on the paper exit side of the finisher to ensure an appropriate gap between the front door of the finisher and the machine.



6. Install the removed plates, covers, and exit tray, reversing the removal procedure.